Nominal pipe size		OD	Schedule 10		Schedule 20		Schedule 30		Schedule Standard		Schedule 40		Schedule 60		Schedule XS		Schedule 80		Schedule 100		Schedule 120		Schedule 140		Schedule 160		Schedule XXS	
mm	inch	mm	Wall	kg/m	Wall	kg/m	Wall	kg/m	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.	Wall	Wt.
3	1/8	10.3							1.7	0.357	1.7	0.357			2.4	0.470	2.4	0.470										
6	1/4	13.7							2.2	0.625	2.2	0.625			3.0	0.804	3.0	0.804										
10	3/8	17.1							2.3	0.848	2.3	0.848			3.2	1.10	3.2	1.10										
15	1/2	21.3							2.8	1.26	2.8	1.26			3.7	1.62	3.7	1.62							4.8	1.95	7.5	2.54
20	3/4	26.7							2.9	1.68	2.9	1.68			3.9	2.19	3.9	2.19							5.6	2.89	7.8	3.63
25	1	33.4							3.4	2.50	3.4	2.50			4.5	3.23	4.5	3.23							6.4	4.23	9.1	5.45
32	11/4	44.2							3.6	3.38	3.6	3.38			4.8	4.47	4.8	4.47							6.4	5.60	9.7	7.97
40	11/2	48.3							3.7	4.05	3.7	4.05			5.1	5.40	5.1	5.40							7.1	7.23	10.2	9.58
50	2	60.3							3.9	5.3	3.9	5.3			5.5	7.47	5.5	7.47							8.7	11.1	11.1	13.4
65	22/2	73.0							5.2	8.62	5.2	8.62			7.0	11.4	7.0	11.4							9.5	14.9	14.0	20.4
80	3	88.9							5.5	11.3	5.5	11.3			7.6	15.3	7.6	15.3							11.1	21.3	15.2	27.7
90	31/2	101.6							5.7	13.6	5.7	13.6			8.1	18.6	8.1	18.6									16.2	34.1
100	4	114.3							6.0	16.1	6.0	16.1			8.6	22.3	8.6	22.3			11.1	28.3			13.5	33.5	17.1	41.1
125	5	141.3							6.6	21.8	6.6	21.8			9.5	30.9	9.5	30.9			12.7	40.2			15.9	49.0	19.0	57.4
150	6	168.3							7.1	28.2	7.1	28.2			11.0	42.5	11.0	42.5			14.3	54.2			18.3	67.5	21.9	79.1
200	8	219.1			6.4	33.3	7.0	36.7	8.2	42.5	8.2	42.5	10.3	53.1	12.7	64.6	12.7	64.6	151.1	75.8	18.3	90.4	20.6	101	23.0	112.0	22.2	108.0
250	10	273.0			6.4	41.7	7.8	50.9	9.3	60.2	9.3	60.2	12.7	81.5	12.7	81.5	15.1	95.8	18.3	114.7	21.4	132.9	25.4	155	28.6	172.2	25.4	155.0
300	12	323.8			6.4	49.7	8.4	65.1	9.5	73.8	10.3	79.7	14.3	109.0	12.7	97.4	17.4	132.0	21.4	160.0	25.4	187.0	28.6	208	33.3	239.0	25.4	187.0
350	14	355.6	6.4	54.6	7.9	68.1	9.5	81.2	9.5	81.2	11.1	94.6	15.1	126.4	12.7	107.0	19.0	158.0	23.8	195.0	27.8	224.0	31.8	253	35.7	281.0		
400	16	406.4	6.4	62.6	7.9	77.9	9.5	93.1	9.5	93.3	12.7	123.0	16.7	160.0	12.7	123.0	21.4	203.0	26.2	245.0	30.9	286.0	36.5	333	40.5	365.0		
450	18	457.2	6.4	70.5	7.9	87.8	11.1	122.0	9.5	105.0	14.3	156.0	19.0	206.0	12.7	139.0	23.8	254.0	29.4	310.0	34.9	363.0	39.7	408	45.2	459.0		
500	20	508.0	6.4	78.5	9.5	117.0	12.7	155.0	9.5	117.0	15.1	183.0	20.6	248.0	12.7	155.0	26.2	311.0	32.5	381.0	38.1	441.0	44.4	508	50.0	564.0		
550	22	558.8	6.4	86.4	9.5	129.0	12.7	171.0	9.5	129.0			22.2	294.0	12.7	171.0	28.6	373.0	34.9	451.0	41.3	526.0	47.6	600	54.0	671.0		
600	24	609.6	6.4	94.7	9.5	141.0	14.3	210.0	9.5	141.0	17.4	255.0	24.6	355.0	12.7	187.0	30.9	441.0	38.9	547.0	45.0	639.0	52.4	719	59.5	807.0		
650	26	660.4	7.9	128.0	12.7	203.0			9.5	153.0					12.7	203.0												
700	28	711.2	7.9	137.4	12.7	219.0	15.9	272.0	9.5	165.0					12.7	219.0												
750	30	762.0	7.9	147.0	12.7	234.6	15.9	292.6	9.5	176.0					12.7	234.6												
800	32	812.8	7.9	157.0	12.7	250.6	15.9	312.5	9.5	188.2					12.7	250.6												
850	34	863.6	7.9	167.0	12.7	266.0	15.9	332.4	9.5	200.0					12.7	266.5												
900	36	914.4	7.9	176.6	12.7	282.4	15.9	352.2	9.5	212.0					12.7	281.4												